

IN THE CLAIMS

This listing of the claims replaces all prior versions of claims.

Listing of Claims:

1. (Currently Amended) A display unit, comprising:
a driving substrate having a display area and an external connection area spaced by a boundary therebetween;
a sealing substrate; and
a protective film which covers the display area and exposes the external connection area; wherein,
an end face of the protective film formed along a vertical plane including an end face of the sealing substrate, and
a lower end of the end face of the protective film slants away from the vertical plane in proximity of the boundary between the display area and the external connection area, and the distance D between the lower end of the end face of the protective film and the vertical plane satisfies Mathematical Expression 2: $D \leq T \cdot \tan \theta$, where T represents a film thickness of the protective film in the position sufficiently inside from the end face of the sealing substrate, θ represents an angle which is made by a plane which is on the face drawn from an upper end to the lower end of the end face of the protective film, in relation to the vertical plane, and its value is within $0^\circ \leq \theta \leq 10^\circ$.
2. (Cancelled)
3. (Previously Presented) A display unit according to claim 1, wherein a distance D between the lower end of the end face of the protective film and the vertical plane is set to 2 mm or less.
4. (Cancelled)

5. (Original) A display unit according to claim 1, wherein an organic light emitting device, which has an organic layer including a light emitting layer between a first electrode and a second electrode, and which sends out the lights generated in the light emitting layer from the second electrode side is formed in the display area.

6. (Original) A display unit according to claim 1, wherein the driving substrate and the sealing substrate are bonded with an adhesive layer in between.

7. (Withdrawn) A method of manufacturing a display unit, comprising:
a driving substrate having a display area; and
a sealing substrate which is arranged on a side where the display area of the driving substrate is provided, the method including the steps of:
forming a protective film over a whole face on a side where the display area of the driving substrate is provided;
arranging the sealing substrate in an area corresponding to the display area of the driving substrate; and
forming an end face of the protective film along a vertical plane including an end face of the sealing substrate which lies on the same side as the end face of this protective film lies, covering the display area and exposing an external connection area adjacent to the display area by the protective film.

8. (Withdrawn) A method of manufacturing a display unit according to claim 7, wherein the end face of the protective film is formed by anisotropic etching using the sealing substrate as a mask.

9. (Withdrawn) A method of manufacturing a display unit according to claim 7, wherein an organic light emitting device, which has an organic layer including a light emitting layer between a first electrode and a second electrode, and which extracts lights generated in the light emitting layer from the second electrode side is formed in the display area.

10. (Withdrawn) A method of manufacturing a display unit according to claim 7, wherein the driving substrate and the sealing substrate are bonded with an adhesive layer in between.

11. (Previously Presented) A display unit according to claim 1, wherein regarding a film thickness distribution of the protective film in an area within 2 mm from the end face of the sealing substrate an average film thickness is 0.95 or more of a film thickness in the position sufficiently inside from the end face of the sealing substrate.